



Painting requirements:

Before painting, surface treatment should be

Blast-cleaning grade: Sa 2.5 (according to ISO8501-1)

When viewed without magnification, the surface shall be free from visible oil, grease and dirt, and from mill scale, rust, painting coatings and foreign matter. Any remaining traces of contamination shall show only as slight stains in the form of spots or stripes.

Note: All of these painting thickness requirements are according to ISO 12944. If no otherwise stated, painting of new ramp-up projects could be considered as 2-component epoxy, $80\mu m$.





Casting Products









Material Available





Surface Treatment











Our Partners:















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